SAFETY DATA SHEET

Kawasaki K-Tech 4-Cycle Engine Oil, Synthetic Blend SAE 5W-30



Section 1. Identification

Section 1. Identifi	
GHS product identifier	: Kawasaki K-Tech 4-Cycle Engine Oil, Synthetic Blend SAE 5W-30
Synonyms	: Motor oil
Material uses	: Motor oil
Code	: 625210310
Supplier's details	: CITGO Petroleum Corporation P.O. Box 4689 Houston, TX 77210 sdsvend@citgo.com
Emergency telephone number (with hours of operation)	: Technical Contact: (800) 248-4684 Medical Emergency: (832) 486-4700 CHEMTREC Emergency: (800) 424-9300 (United States Only)
Section 2. Hazard	Is identification
OSHA/HCS status	: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	: Not classified.
GHS label elements	
Signal word	: No signal word.
Hazard statements	: No known significant effects or critical hazards.
Precautionary statements	
Prevention	: Not applicable.
Response	: Not applicable.
Storage	: Not applicable.

Disposal : Not applicable.

Hazards not otherwise : None known.

classified

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of	: Motor oil
identification	

CAS number/other identifiers

CAS number

: Not applicable.

Ingredient name	%	CAS number
Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based	≤10	72623-87-1
Distillates (petroleum), hydrotreated heavy paraffinic	≤10	64742-54-7
Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isooctyl) esters, zinc salts	≤3	113706-15-3
Distillates (petroleum), solvent-dewaxed heavy paraffinic	≤3	64742-65-0
Distillates (petroleum), solvent-refined heavy paraffinic	≤3	64741-88-4

Section 3. Composition/information on ingredients

Any concentration shown as a range is to protect confidentiality or is due to process variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	 Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	 Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effect	t <u>s</u>
Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/sympt	oms
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: Treat symptomatically and supportively.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.

Section 5. Fire-fighting measures

Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides phosphorus oxides metal oxide/oxides
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel". Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

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Section 7. Handling and storage

Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

Control parameters

	Occupa	ational	exposure	<u>limits</u>
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Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based NIOSH REL (United States, 10/2016). TWA: 5 mg/m³ 10 hours. Form: Mist STEL: 10 mg/m³ 15 minutes. Form: Mist ACGIH TLV (United States). TWA: 5 mg/m **OSHA PEL** (United States). TWA: 5 mg/m³ ACGIH TLV (United States, 3/2018). Distillates (petroleum), hydrotreated heavy paraffinic TWA: 5 mg/m³ 8 hours. Form: Inhalable fraction NIOSH REL (United States, 10/2016). TWA: 5 mg/m³ 10 hours. Form: Mist STEL: 10 mg/m³ 15 minutes. Form: Mist OSHA PEL (United States, 5/2018). TWA: 5 mg/m³ 8 hours. Distillates (petroleum), solvent-dewaxed heavy paraffinic ACGIH TLV (United States, 3/2018). TWA: 5 mg/m³ 8 hours. Form: Inhalable fraction NIOSH REL (United States, 10/2016). TWA: 5 mg/m³ 10 hours. Form: Mist STEL: 10 mg/m³ 15 minutes. Form: Mist OSHA PEL (United States, 5/2018). TWA: 5 mg/m³ 8 hours. Distillates (petroleum), solvent-refined heavy paraffinic ACGIH TLV (United States, 3/2018). TWA: 5 mg/m³ 8 hours. Form: Inhalable fraction NIOSH REL (United States, 10/2016). TWA: 5 mg/m³ 10 hours. Form: Mist STEL: 10 mg/m³ 15 minutes. Form: Mist OSHA PEL (United States, 5/2018). TWA: 5 mg/m³ 8 hours.

Appropriate engineering controls	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measure	

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 8. Exposure controls/personal protection

Eye/face protection	: Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	
Hand protection	: Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Avoid skin contact with liquid. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Leather boots are not protective for liquid contact.
Respiratory protection	: Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Amber.
Odor	: Mild petroleum odor
рН	: Not available.
Boiling point	: Not available.
Flash point	: Open cup: 222°C (431.6°F) [Cleveland.]
Evaporation rate	: <1 (n-butyl acetate. = 1)
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: <0.0013 kPa (<0.01 mm Hg) [room temperature]
Vapor density	: >1 [Air = 1]
Relative density	: 0.87
Density lbs/gal	: Estimated 7.25 lbs/gal
Density gm/cm ³	: Not available.
Gravity, °API	: Estimated 31 @ 60 F
Solubility	: Insoluble in the following materials: cold water.
Flow time (ISO 2431)	: Not available.
Viscosity	: Kinematic (40°C (104°F)): 0.82 cm²/s (82 cSt)
Viscosity SUS	: Estimated 380 SUS @104 F

Section 10. Stability and reactivity

Reactivity	: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.

Section 10. Stability and reactivity

Conditions to avoid	:	No specific data.
Incompatible materials	:	No specific data.

Hazardous decomposition	: Under normal conditions of storage and use, hazardous decomposition products should
products	not be produced.

Section 11. Toxicological information

Information on toxicological effects

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Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), hydrotreated heavy paraffinic	LD50 Oral	Rat	>5000 mg/kg	-
Distillates (petroleum), solvent-dewaxed heavy paraffinic	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Distillates (petroleum), solvent-refined heavy paraffinic	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	5000 mg/kg	-

Conclusion/Summary

: Distillates (petroleum), hydrotreated heavy paraffinic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isooctyl) esters, zinc salts: This material is an eve irritant.

Distillates (petroleum), solvent-dewaxed heavy paraffinic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. Distillates (petroleum), solvent-refined heavy paraffinic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects.

Irritation/Corrosion	
Not available.	
Skin	: No additional information.
Eyes	: No additional information.
Respiratory	: No additional information.
Sensitization	
Not available.	
Skin	: No additional information.
Respiratory	: No additional information.
Mutagenicity	

Section 11. Toxicological information

Not available.

Conclusion/Summary : No additional information.

Carcinogenicity

Not available.

Conclusion/Summary

: Distillates (petroleum), solvent-refined heavy paraffinic: In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.

Classification

Classification						
Product/ingredient name	OSHA	IARC	NTP			
Distillates (petroleum), solvent-refined heavy paraffinic	-	4	-			
Reproductive toxicity Not available.						
Conclusion/Summary Teratogenicity Not available.	: No addit	ional inform	nation.			
Conclusion/Summary	: No addit	tional inform	nation.			
<u>Specific target organ toxicit</u> Not available.	t <mark>y (single ex</mark>	(posure)				
Specific target organ toxicit Not available.	<u>y (repeated</u>	<u>exposure)</u>	l			
Aspiration hazard Not available.						
Information on the likely routes of exposure	: Routes of	of entry anti	cipated: Dermal.			
Potential acute health effects	ž					
Eye contact	: No know	vn significan	nt effects or critic	al hazards.		
Inhalation		•	nt effects or critic			
Skin contact	: No know	vn significan	nt effects or critic	al hazards.		
Ingestion	: No know	vn significan	nt effects or critic	al hazards.		
Symptoms related to the phy	sical, chem	ical and to	xicological cha	racteristics		
Eye contact	: No spec		-			
Inhalation	: No spec	ific data.				
Skin contact	: No spec	ific data.				
Ingestion	: No spec	ific data.				
Delayed and immediate effec	ts and also	chronic ef	fects from shor	t and long term exp	osure	
Short term exposure						
Potential immediate effects	: Not avai	lable.				
Potential delayed effects	: Not avai	lable.				
Long term exposure						
Potential immediate effects	: Not avai	lable.				
Potential delayed effects	: Not avai	lable.				
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Section 11. Toxicological information

Potential chronic health effects

Not available.	
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Not available.

Conclusion/Summary	: Not available.
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Persistence and degradability

Conclusion/Summary : Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Distillates (petroleum), solvent-refined heavy paraffinic	3.9 to 6	-	high

Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Oil: The product(s) represented by this SDS is (are) regulated as "oil" under 49 CFR Part 130. Shipments by rail or highway in packaging having a capacity of 3500 gallons or more or in a quantity greater 42,000 gallons are subject to these requirements. In addition, mixtures containing 10% or more of this product may be subject to these requirements.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Transport in bulk according : Not available.
to Annex II of MARPOL and
the IBC Code
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Section 15. Regulatory information

J.S. Federal regulations : լ	United States inventory (TSCA 8b): All components are listed or exempted.			
	Clean Water Act (CWA) 307 : Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isooctyl) esters, zinc salts			
a s te	nd the Oil Pollutio heen on waters of	ssified as an oil under Section 311 of the Clean Water Act (CWA) n Act of 1990 (OPA). Discharges or spills which produce a visible f the United States, their adjoining shorelines, or into conduits leading nust be reported to the EPA's National Response Center at (800)		
SARA 302/304 Composition/information on ing	<u>redients</u>			
SARA 304 RQ : No	ot applicable.			
<u>SARA 311/312</u>				
Classification : No	ot applicable.			
Composition/information on ing	<u>redients</u>			
Name	%	Classification		
Phosphorodithioic acid, mixed O, ≤ 3		EYE IRRITATION - Category 2A		

Section 15. Regulatory information

	Product name	CAS number	%
Form R - Reporting requirements	Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isooctyl) esters, zinc salts	113706-15-3	<2
Supplier notification	Phosphorodithioic acid, mixed O,O-bis(sec-Bu and isooctyl) esters, zinc salts	113706-15-3	<2

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations	
Massachusetts	: None of the components are listed.
New York	: None of the components are listed.
New Jersey	: None of the components are listed.
Pennsylvania	: None of the components are listed.
International regulations	
Inventory list	
United States	: All components are listed or exempted.
Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Europe	: Not determined.
Japan	: Japan inventory (ENCS): Not determined. Japan inventory (ISHL): Not determined.
Malaysia	: Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: Not determined.
Republic of Korea	: All components are listed or exempted.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
Viet Nam	: Not determined.

Section 16. Other information

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification			Justification			
Not classified.						
History						<u> </u>
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Section 16. Other information

Date of printing	: 1/31/2019
Date of issue/Date of revision	: 1/31/2019
Date of previous issue	: 12/19/2018
Version	: 0.02
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

Indicates information that has changed from previously issued version.

Notice to reader

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